



UNIPOINT4000

Travelling bridge machining centre



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machine tools

Economical and versatile manufacturing

The UNIPORT
4000 offers
excellent value
for money

The small-footprint UNIPORT 4000 is a travelling-bridge portal machine. Flexibility, speed, power, precision, reliability and serviceability are the key features. It is ideal for producing large, flat components for general machining, truck & train, aerospace, energy and a range of other sectors. The machine is versatile, reliable and easy to service.

This compact travelling bridge CNC machining centre has a stationary bed and a movable bridge. The X-axis is driven by two electronically synchronised drive units. The rigid construction and double cross rail of the Y-axis ensure high stability. The large X- and Y-axis travels make the machine ideal for producing large, relatively flat components. The design is flexible, allowing customer-defined features like vacuum or magnetic fixtures. There is excellent access for loading and unloading.

Two individual work zones

The X-axis can be divided into two individual work zones for pendulum machining. That adds to the versatility, with one zone machining continuously while the other is loaded, resulting in the highest up-time. The direct driven water cooled main spindle develops 36 kW and 12.000 rpm and can machine a whole range of materials. An optional 58 kW and 16.000 rpm spindle performs high speed aluminium cutting. The machine's open bed design provides excellent chip flow as well as good visibility for monitoring the process.



Measuring probe

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Automatic tool change

Automatic tool changes from the 39-pocket chain type store are standard. Tools are stored in the travelling column, with another 39 optional pockets around the opposite travelling column. Splash guards cover

the work area while using high pressure coolant through the spindle. Tool measuring, measuring probe and many other options are available.

The UNIPORT 4000 combines powerful machining and high dynamics with a rigid

and flexible design, making it an ideal addition to nearly all production facilities.

UNISIGN... your partner in productivity!



The UNIPORT 4000 can be easily adapted to any customer specific requirement



Safety panels on front and rear side of portal bridge



Highlights

- High dynamic travelling bridge type machining centre
- Portal bridge with symmetrical double beam construction
- Closed loop cooling system for main spindle
- Double sided synchronized X-axis drive
- Pendulum machining

technical specifications

Work area

X-axis, longitudinal travel	mm	2.000 - 24.000+
Y-axis, cross travel	mm	1.000 - 3.500
Z-axis, height travel	mm	500
Horizontal clearance	mm	1.050 - 3.550
Vertical clearance	mm	610

Main spindle, direct driven

Power	(S6-40%)	kW	36 / 58
	(S1-100%)	kW	26 / 45
Spindle speed		min ⁻¹	12.000 / 16.000
Spindle torque		Nm	180 / 135

Tool storage

Tool taper	-	HSK63A / ISO40
Number of tool pockets	#	39 / 78
Tool change time	s	8

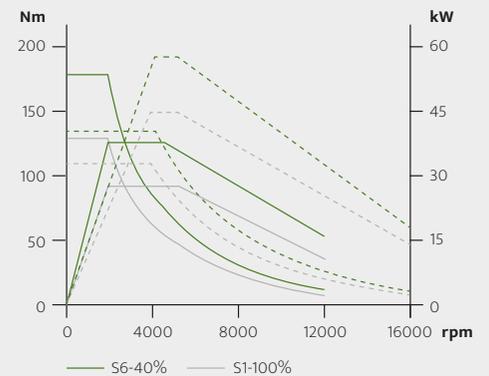
Axis drive and feed system

Rapid / Feed rate	X-, Y-, Z-axis	mm/min	40.000
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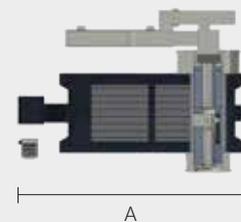
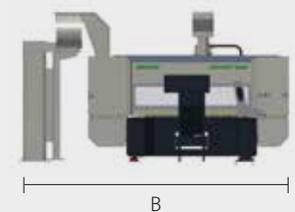
Various and optional

- Powerful water cooled direct driven spindle
- Optional 16.000 min⁻¹
- Double sided synchronised X-axis drive
- One large work area or pendulum machining
- Large tool storage with 39 or 78 tool pockets
- Safety panels on front and rear of portal bridge
- Linear scales in all axis
- Measuring probe
- Siemens or Heidenhain control
- Remote access

Spindle 36 & 58 kW



Views



Sizes

X:	2.000 - 24.000+ mm
Y:	1.000 - 3.500 mm
Z:	500 mm

Length (A):	X-axis + 4.800 mm
Width (B):	Y-axis + 3.700 mm
Height (C):	3.200 mm

Industries



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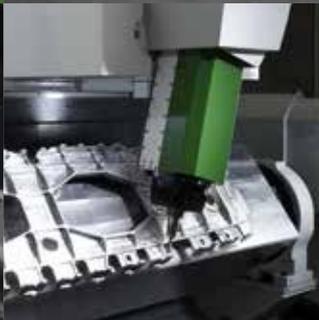
UNISIGN is an engineering company producing innovative and proven machine tool technology for customers in all market segments.

Through years of experience, UNISIGN has evolved into an international operating company with an impressive installed base. The basis of our success is the clear company philosophy to design all the machines in such a way that they can be tailor-made to create the ideal machine for our customers. The large number of machine tools supplied by UNISIGN reflects our strength and versatility.



UNISIGN adds value to our customer production processes.

This makes UNISIGN your partner in productivity.

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- 
-  aerospace
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 -  oil and gas
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